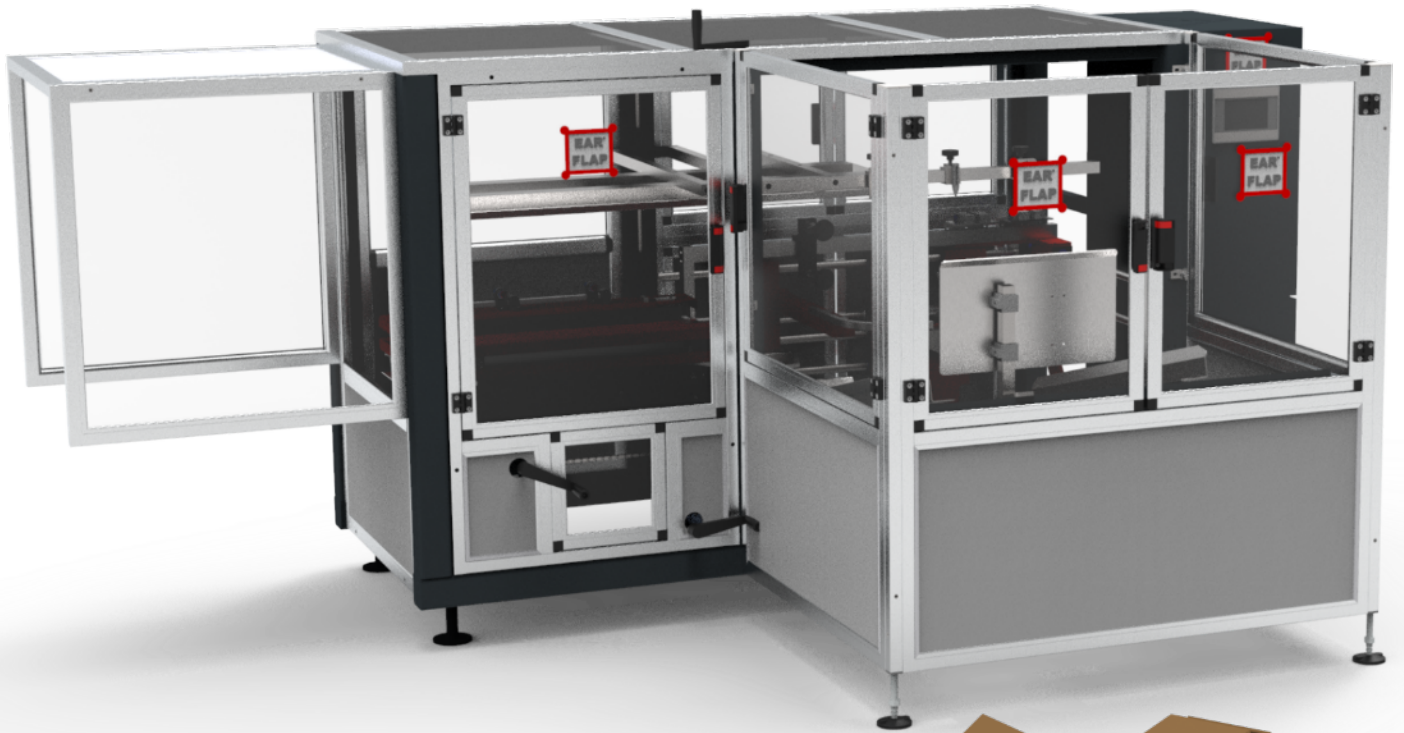




Packaging Machinery & Systems  
made for you



Automatic case former

**BEM200**



## STANDARD TECHNICAL FEATURES

- Production\* (variable according format):
  - BEM200: Up to 10 cases /min.
  - BEM200HS: Up to 12 cases /min
  - BEM200HM: Up to 8 cases/min.
- Dimensional adjustment: Manual.
- PLC Control system.
- Touch screen LCD.
- Bottom flaps closing with adhesive tape
- Tape end detector with alarm
- Box out height: 630 mm.

Consult other checkout heights, it can add an extra cost.

## Carton dimensions

- Type: RSC or B1
- Length: 250 – 530 mm
- Width: 150 – 400 mm
- Height: 225 - 600 mm

It is not possible to combine all the maximum dimensions  
Other dimensions on demand (it can add an extra cost)  
*The quality and format of the cases must be verified and approved by the EARFLAP technical office*

## Optional

- Stainless steel 304
- Bottom flaps closing with Hot-Melt
- Motorized magazine (1,5 / 2 m.)



## Carton forming process



Control panel



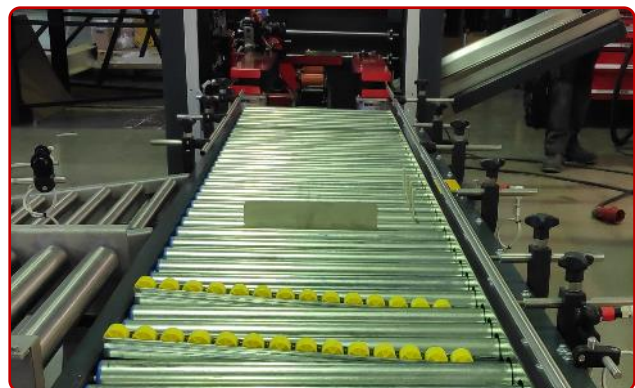
Optional: Bottom flaps closing with Hot-Melt



Optional: Flaps opener for automatic case packing



Optional: Motorized conveyors (rollers or bands) infeed/outfeed of different lengths



Technical features	Standard
Electric power:	220 V 50 Hz
Installed power:	0,5 Kw
Pneumatic installation:	6 bar
Weight:	400 Kg.
Bottom flaps closing	Adhesive tape (48 a 72 mm)
Maximum diameter of the tape coil: (For larger diameter consult)	Ø 220 mm
Dimensional adjustment:	Manual
Production* (variable according format):	BEM200: Up to 10 cases/min. BEM200HS: Up to 12 cases/min. BEM200HM: Up to 8 cases/min.

\* Depending on the quality, structure and dimensions of the cartons

### Standard main components

HMI:	Touch sreen LCD
PLC:	Siemens
Pneumatics components:	FESTO and AIRTAC
Safety devices:	Safety module: Omron / Pilz Limit switches: Tend
Hot-Melt equipment (optional)	Meler

Other components or brands on demand (it can add an extra cost)

Dimensiones de las cajas admisibles	BEM200
Lenght:	250 - 530 mm
Width:	150 - 400 mm
Height:	225 - 600 mm

It is not possible to combine all the maximum dimensions

Other dimensions on demand (it can add an extra cost)

*The quality and format of the cases must be verified and approved by the EARFLAP technical office*

### Options

Stainless steel 304
Bottom flaps closing with Hot-Melt
Flaps opener for automatic filling
Automatic dimensional adjustment
Other colours on demand (it can add an extra cost)

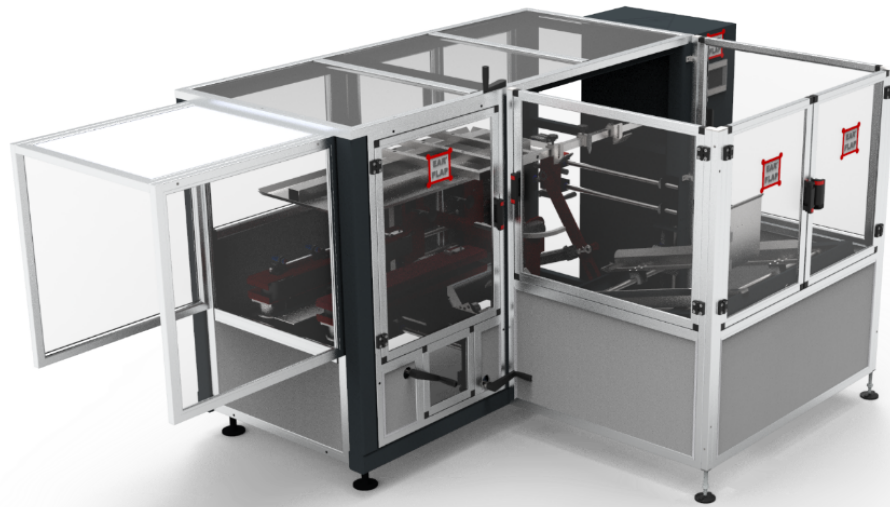


Photo: Automatic case former BEM200 left hand execution



Photo: Automatic case former BEM200 left hand execution + Free rollers conveyor + Semiautomatic single format case sealer P15 + Extensible wheels conveyor

## Model BEM200 standard machine layout

(Models BEM200HS and BEM200HM: Consult)

